

Instructions for the application of vinyl decals on glass.

Please read all steps, before attempting to apply the decal.

- Wash the glass with hot soapy water. Make sure the surface is free from any debris which may prevent the decal from sitting flat on the glass.
- Clean the surface with IPA (Iso Propenyl Alcohol).
- Make sure the temperature above 10°C when applying vinyl decal.

Before removing any decal coverings. Align the decal with its final position and rotation, hold in place with masking tape, stand back and check position from a distance.

Mark the corners with masking tape. Add a long strip of masking tape across the top of the decal on the shiny side, with the backing paper side to the glass. Remove the decal, leaving the masking tape corners on the glass.

Place the decal on a flat surface. Prepare the vinyl decal by rubbing the transfer paper on both sides with a Squeegee or Credit card to remove any air bubbles which may have appeared during transit.

Peel the backing paper off the decal, pulling the backing paper off by **folding tightly back** on itself. Start in one corner and pull at 45 degrees to the text direction. Take your time. Pay attention to any small sections of the decal e.g. punctuation marks, make sure they stick to the transfer paper.

Do not attempt to pull the backing paper off at 90 degrees to the transfer paper.

Loosely replace the backing paper gently on the decal. This will prevent any part of the decal from sticking to the glass while aligning on the glass.

Align the decal with the masking tape corners on the glass. Secure in place with the long strip of masking tape, secure from the middle outwards with a squeegee. Make sure the decal is smooth and flat on the glass.

Add a length of masking tape from vertically, in the middle of the decal.

Lift one side of the decal to the centre masking tape, cut the backing paper approximately in half with some scissors. Hold the decal away from the glass while cutting.

Gently smooth the transfer paper down onto the glass using a squeegee, making sure the transfer paper sits flat on the glass without any kinks, start from the middle of the decal and work outwards.

Lift the second side and remove the other half of the backing paper. Smooth down the transfer paper onto the glass, again making sure there are no kinks in the transfer paper, by working from the centre.

Remove all masking tape.

Remove the transfer paper at approximately 45 degrees to the text, fold the transfer paper tightly back on itself, remove all the transfer paper.

Any residual glue can be removed with IPA.

